

PCR Guidance-Texts for Building-Related Products and Services

From the range of Environmental Product Declarations of
Institute Construction and Environment e.V. (IBU)

Part B: Requirements on the EPD for Loading dock and loading dock equipment

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Scope

This document contains the **Requirements on an Environmental Product Declaration (EPD)** from the range of Environmental Product Declarations published by Institut Bauen und Umwelt e.V. (IBU) based on the EN 15804 standard. The document applies for:

Inside and outside loading dock systems and/or single components of (inside and outside) loading dock systems (description see below) for the purpose of loading and unloading road-trucks, including accessories (such as e.g. control systems, docking wizard, interlocking functions, guiding aids and ramp equipment, dock light). All possible material compositions (e.g. steel, aluminum, plastics, composites etc. forming a loading dock component) and technologies (e.g. mechanical, hydraulic, electric dock leveler) are covered by this PCR.

EPDs based on this PCR can declare:

- I. a whole loading dock system including the following components:
 - 1) Load house
 - 2) Dock leveler
 - 3) Dock Shelter
 - 4) Rubber buffer
 - 5) Overhead sectional door
 - 6) Accessories (e.g. control systems, assistance systems, dock light etc.)
- II. and single components listed under I. For the declaration of solely an overhead sectional door the PCR Automatic doors, automatic gates, and revolving door systems shall be used.

EPDs based on this PCR can declare a whole loading dock or the single components of a loading dock.

In the following figure and table the single components are shown and their purpose within a loading dock is explained:

Component	Description
Load house (1)	Outside cladding house to provide weather protection between the building and the road-truck.
Dock leveler (2),	Bridge between the ramp of the building and the truck bed to enable loading and unloading by forklift.
Dock Shelter (3),	Flexible side and top curtains to seal off the road-trucks during the loading operation.
Rubber buffer (4),	Absorb the energy of the hits from road-trucks during dock-in procedure to protect the building
Overhead sectional door (5)	Seals off and protects the building when closed, enable loading operation when opened.
Accessories (e.g. control systems, safety equipment, docking wizard, interlocking functions, guiding aids and ramp equipment, dock light etc.)	Wheel guides, guiding and traffic lights for efficient and safe dock-in procedure. Easy and efficient operation of complete loading dock equipment from one control box for the dock leveler and the sectional door. Interlocking functions to only allow opening of sectional door when the road-truck is in place to save energy, steer the process, and protect the building. Dock light to provide sufficient light in docking area and inside the truck.

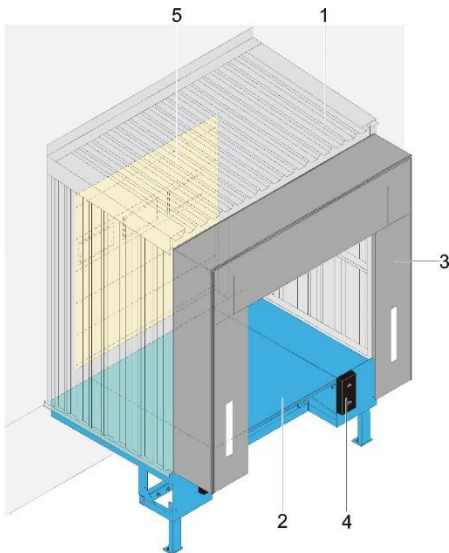


Figure 1: Loading dock

The requirements on the EPD include:

- Requirements on the EN 15804 standard as a European core EPD,
- Complementary requirements on IBU EPD

The calculation rules for the Life Cycle Assessment and Requirements on the Background Report are specified in a separate document as Part A of the Product Category Rules.

The general principles for the EPD range of Institut Bauen und Umwelt e.V. (IBU) also apply.

Notes on use of the format template

Insert text: Content requirements are shown in blue color under the respective titles. These colored texts can be edited by clicking. In the appearing text editor, the content requirements are outlined above for further assistance. The relevant text can be entered below. After confirming the input, texts are incorporated into the document and displayed.

Inserting images: Using the text editor "broad" and "small" pictures may be added. If you click on the respective button in the editor you can select the image file and upload it. After loading, the figure is shown in the text editor and can be changed in size by clicking and pulling the edges.

Technical tables: Click on the table, to open the table editor. Insert your values (= numbers) in the respective field in the column "Value". For each row you can choose between 3 value types: value (= number), range (= consisting of two numbers separated with a hyphen) and a free text (e.g. "test passed after 3 days"). On the far left you can hide not relevant rows by clicking on the check. Click the button "add new property" to generate a new row with free text space. It is not allowed to insert a picture instead of a table!

Chapter 5, "Results of the LCA": click on the first table "system boundaries" and select in the following dialog all life stages you want to declare. Then the following three tables are adjusted according to your entries. Now you can insert numerical values by clicking on the tables. The numerical values are to be indicated with three significant digits. To achieve an optimal representation may be the "exponential view" can be selected depending on impact indicator.

Storing is done fully automatic.

The first three pages of the document will be deleted automatically after creation of the EPD.

Labeled sample texts are proposals to facilitate the creation of an EPD. If they are accepted into an EPD, they should be checked for their accuracy and if necessary adapted product-specific.

Requirements on content and format:

The chapters of the EPDs must be described in a compact form, as well as factually and technically 100% correct. Judgmental, comparative, or promotional texts are not permitted unless specifically requested in the PCR or if necessary in the context of the EPD. Each document is carefully checked before publication.

Extent of an EPD: An EPD may contain due to technical reasons, a maximum of one data set. This means that the tables for the LCA results are available only once per EPD. All four tables of the LCA results (Chapter 5) must be located entirely on one side.

An EPD should not exceed 8 pages.

Quotations should be indicated with a slash, for example: /EN 15 804/. The literature cited is to be shown completely in the references (Chapter 8).

Product-group-specific LCA calculation rules from PCR part A

For energy consuming electric equipment of certain loading dock components (e.g. dock leveler, overhead sectional door, control systems, assistance systems) the use stage (B6) shall be declared based on the yearly loading processes.

One loading process is defined as:

- One time opening and closing of the overhead sectional door,
- One time operation of the dock leveler to connect and disconnect the building with the road-truck,
- One time use of control systems, assistance systems

and shall be multiplied with the yearly numbers of loading processes. The number of loading cycles per year shall be declared in chapter 4 of the EPD.

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804

Owner of the Declaration

Programme holder

Publisher

Declaration number

ECO EPD Ref. No.

Issue date

Valid to

Institut Bauen und Umwelt e.V. (IBU)

Institut Bauen und Umwelt e.V. (IBU)

Name of declared product

Name of manufacturer/association

www.ibu-epd.com / <https://epd-online.com>



Large picture of the product

Small picture
max. 4 MB

Small picture size:


w x h = 400 x 400 pixel


Maximum file size 4 MB!

Recommended picture size: width 1000 pixel, height 650 pixel

Note: if the size of the image does not correspond to the dimensions given, the image is may shown distorted.

Insert the picture: Click on the right side of your screen "Edit Properties" and enter the location of the image on your PC.

Settings		Edit
Name:	Test_EN	
Language:	English	
Category:	02 Building products Floor coverings	
Declaration owner:		
LCA author:		
Declaration type:	Core-EPD	
State:	In process	
Created:	24/04/2012 12:07:06	
Last amended:	24/04/2012 12:07:12	
Last amended by:	Administrator Administrator	

Edit EPD settings		
Settings	Declaration owner	LCA author
Language:	English	
Category:	02 Building products Floor coverings Bodenbeläge	
Product:	<input type="text" value="Test_EN"/> *	
Manufacturer:	<input type="text" value="Test"/> *	
Title image:	<input type="text"/> ... 	
Titel image (small):	<input type="text"/>	
Declaration type:	Core-EPD	

1. General Information

<p>Name of the manufacturer</p> <hr/> <p>Programme holder IBU - Institut Bauen und Umwelt e.V. Panoramastr. 1 10178 Berlin Germany</p> <hr/> <p>Declaration number</p> <hr/> <p>This Declaration is based on the Product Category Rules: Name of PCR, MM-JJJJ (PCR tested and approved by the SVR)</p> <hr/> <p>Issue date</p> <hr/> <p>Valid to</p> <hr/> <div style="text-align: center; border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;">[Unterschrift]</div> <hr/> <p>Prof. Dr.-Ing. Horst J. Bossemayer (President of Institut Bauen und Umwelt e.V.)</p> <div style="text-align: center; border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;">[Unterschrift]</div> <hr/> <p>Dr.-Ing. Burkhard Lehmann (Managing Director IBU)</p>	<p>Name of the product</p> <hr/> <p>Owner of the Declaration Name of the manufacturer Street Postal Code/City</p> <hr/> <p>Declared product / Declared unit Name of declared product / declared unit</p> <hr/> <p>Scope: The products, plants and their locations on which data the Life Cycle Assessment is based and for which the Declaration applies must be outlined. For average EPDs, e.g. Association EPDs, this type of EPD must be referred to. The plants/companies reviewed, on whose data the Life Cycle Assessment is based and for which the Declaration applies, must be referred to by name; alternatively, the representativity of the Declaration for the association can be depicted as regards the production volume and technology used and covered by the Life Cycle Assessment. The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.</p> <hr/> <p>Verification</p> <table border="1" style="width: 100%;"> <tr> <td colspan="2">The CEN Norm /EN 15804/ serves as the core PCR</td> </tr> <tr> <td colspan="2" style="text-align: center;">Independent verification of the declaration according to /ISO 14025/</td> </tr> <tr> <td style="text-align: center;"><input type="checkbox"/> internally</td> <td style="text-align: center;"><input checked="" type="checkbox"/> externally</td> </tr> </table> <hr/> <div style="text-align: center; border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;">[Unterschrift]</div> <hr/> <p>Name of verifier (Independent verifier appointed by SVR)</p>	The CEN Norm /EN 15804/ serves as the core PCR		Independent verification of the declaration according to /ISO 14025/		<input type="checkbox"/> internally	<input checked="" type="checkbox"/> externally
The CEN Norm /EN 15804/ serves as the core PCR							
Independent verification of the declaration according to /ISO 14025/							
<input type="checkbox"/> internally	<input checked="" type="checkbox"/> externally						

2. Product

2.1 Product description / Product definition
 The declared products must be described.

Example for a complete loading dock:

A loading dock is an area of a building where trucks are loaded and unloaded. It is a loading system that represents a complete and stand-alone unit that is installed in front of a building. It comprises the following components: load house, dock leveler, dock shelter, rubber buffer, overhead sectional door. Additionally control systems and assistance systems can be part of the system. The specifications of the different compounds are as followed [...], details are listed in chapter 2.3. The composition of each component is declared in 2.5.

Product definition (Please select one of the following options):

/Alternative 1a: Product according to the CPR based on a hEN/:

For the placing on the market of the product in the EU/EFTA (with the exception of Switzerland) Regulation (EU) No. 305/2011 (CPR) applies. The product needs a Declaration of Performance taking

into consideration /EN xyz, date, title/ and the CE-marking.

For the application and use the respective national provisions apply.

/Alternative 1b: Products according to the CPR based on an ETA/.

For the placing of the product on the market in the EU/EFTA (with the exception of Switzerland) the Regulation (EU) No. 305/2011 (CPR) applies. The product needs a Declaration of Performance taking into consideration /ETA.xyz, date, title/ and the CE-marking.

For the application and use the respective national provisions apply.

/Alternative 2a: Product not harmonised in accordance with the CPR but in accordance with other harmonisation provisions of the EU/:

For the placing on the market in the EU/EFTA (with the exception of Switzerland) the following legal provisions apply:

/Directive No. xyz, date, title /

/Regulation No. xyz, date, title/

and the harmonised norms based on these provisions:.

LOGO

/EN xyz, date, title/

The CE-marking takes into account the proof of conformity with the respective harmonized norms based on the legal provisions above. For the application and use the respective national provisions apply.

/Alternative 2b: Product harmonized as well in accordance with the CPR as with other harmonisation provisions of the EU/:

For the placing of the product on the market in the EU/EFTA (with the exception of Switzerland) the Regulation (EU) No. 305/2011/ (CPR) and the following other harmonisation provisions apply: /Directive (EU) xyz, date, title/ or /Regulation (EU) No. xyz, date, title/ respectively. The product needs a Declaration of Performance in accordance with the CPR taking into consideration /EN xyz: date, title/ or /ETA No. xyz, date, title/ respectively, and the CE-marking.

The CE-marking for the product takes into account the Declaration of Performance in accordance with the CPR and the proof of conformity with the following harmonised norms based on the other harmonisation provisions.

/EN...../

For the application and use the respective national provisions apply.

/Alternative 3: Product for which no legal harmonization provisions of the EU exist/

For the use and application of the product the respective national provisions at the place of use apply, in Germany for example the Building Codes of the countries and the corresponding national specifications.

2.2 Application

The designated application for the products referred to must be specified

2.3 Technical Data

The technical specifications of the products that are within the scope of the EPD are to name with reference to the individual assessment rules (for example, standards).

If a whole loading dock is declared the loading system itself and its single components shall be specified. If applicable for the declaration, the kind of control systems and assistance systems shall be described.

Loading dock (complete system)

Parameter	value	Unit
length		mm
width		mm
weight		kg
volume		m ³

Loadhouse

Parameter	value	Unit
Normal length		mm
Normal width		mm
weight		t
material		
Thickness of insulation		mm
Thickness of material		mm
Surface treatment		

material		
Basic wind load		kN/m ²
Basic snow load		kN/m ²
Accumulated snow load		kN/m ²

Dock leveler

Parameter	value	Unit
Normal length		mm
Normal width		mm
weight		kg
Load capacity		kN
Vertical working range		
Platform tear-plate thickness		mm
Max. point load platform		N/mm ²
Lip length		mm
Lip material		
Control unit protection class		
Temperature range hydraulic oil		°C
Motor		kW

Dock shelter

Parameter	value	Unit
Normal height		mm
Normal width		mm
Normal depth		mm
Top curtain		
Side curtain		
Parking guides		
Top and side curtains material, quality, thickness and weight		
Continuous roof cover material, thickness and weight		
Flammability DIN 75200		
weight		kg

Rubber buffer

Parameter	value	Unit
height		mm
width		mm
depth		mm
Hardness DIN 53505		
Density DIN 53479		kg/m ³
Tensile Strength DIN 53504		N/mm ²
Elasticity DIN 53512		%
Deformation on fracture DIN 53504		%
Wear DIN 53516		mm ³

LOGO

weight		kg
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Overhead sectional door

Parameter	value	Unit
Height		mm
Width		mm
Weight		kg
Panel thickness		mm
Thermal transmittance EN12428		W/(m ² K)
Thermal transmittance EN12428		class
Resistance to water penetration EN12425		class
Air permeability EN12426		class
Resistance to wind EN12424		class
Opening /closing speed		m/sec
Life time expectations		cycles
Electric drive		kW

Control systems

Parameter	value	Unit
weight		Kg/piece
On mode		W
Stand-by mode		W
Off mode		W

Assistance Systems

Parameter	value	Unit
weight		Kg/piece
On mode		W
Stand-by mode		W
Off mode		W

For products with CE marking, in particular the performances must be specified in accordance with the performance declaration.

(Please select one of the following options):

/Alternative 1a: Product according to the CPR, based on a hEN/:

- Performance data of the product in accordance with the Declaration of Performance with respect to its Essential Characteristics according to /EN xyz date, title/
- Voluntary data: /source, date, title/ ((Not part of CE-marking)).

/Alternative 1b: Product according to the CPR, based on an ETA /:

- Performance data of the product in accordance with the Declaration of Performance with respect to its Essential Characteristics according to /ETA xyz No., date, title/
- Voluntary data: /source, date, title/ ((Not part of CE-marking)).

/Alternative 2a: Product not harmonised in accordance with the CPR but in accordance with other harmonisation provisions of the EU/:

- Performance data of the product according to the harmonised norms, based on the harmonisation provisions.
- Voluntary data: /source, date, title/ ((Not part of CE-marking)).

/Alternative 2b: Product harmonized as well in accordance with the CPR as with other legal provisions of the EU/:

- Performance data of the product in accordance with the Declaration of Performance with respect to its Essential Characteristics according to /EN xyz, date,, title/ or /ETA xyz, No., date, title/ respectively.
- Performance data of the product, based on the harmonised norms, in accordance with the other harmonisation provisions
- Voluntary data: /source, date, title/ ((Not part of CE-marking)).

/Alternative 3: Product for which no legal harmonization provisions of the EU exist/:

Performance data of the product with respect to its characteristics in accordance with the relevant technical provision (No CE-marking).

2.4 Delivery status

The dimensions/quantities of products declared must be indicated in the delivery status.

2.5 Base materials / Ancillary materials

The primary product components and/or materials must be indicated as a percentage mass to enable the user of the EPD to understand the composition of the product in delivery status. This information should also support safety and efficiency during installation, usage and disposal of the product.

Declaration of material product content must list at least those substances contained in the product which are included in the "Candidate List of Substances of Very High Concern for Authorisation" where their contents exceed the limit values for registration by the European Chemicals Agency. Information such as "... is free of ..." may not be used. Ancillary materials and additives remaining on the product must also be declared. If additives such as fire retardants, softeners or biocides are used, their functional chemical group must be indicated.

2.6 Manufacture

The manufacturing process must be described and can be illustrated using a simple graphic. If the EPD applies for several locations, the production processes for all locations must be described. Quality management systems can be referred to.

2.7 Environment and health during manufacturing

Presentation of measures relating to health protection during the manufacturing process extending beyond national guidelines (of the production country). Presentation of measures relating to environmental protection during the manufacturing process extending beyond national guidelines or plant-specific requirements, e.g. description of special environmentally-friendly dealings with waste air, waste water and waste as well as noise emissions. Information on the Environment Management System or similar (if available).

2.8 Product processing/Installation

Description of the type of processing, machinery, tools, dust extraction etc. to be used and auxiliary materials as well as measures for reducing noise
Information on the rules of technology and industrial and environmental protection is possible.

2.9 Packaging

Information on product-specific packaging: type, composition and possible reuse of packaging materials (paper, pallets, foils etc.).

2.10 Condition of use

Information should be provided here as regards the special features of contents for the period of use.

2.11 Environment and health during use

Information on the relationships between products, the environment and health; possible content of harmful substances or emissions.

Any recommendations concerning cleaning, maintenance etc. of the declared product should be listed in the corresponding section in 4 "Technical information on scenarios".

2.12 Reference service life

The indication of the reference service life (RSL) is imperative for EPDs covering the complete use stage (modules B1-B7), or if a use stage scenario is described, which refers to the lifetime of the product. If not all modules of the use stage are being declared, and no use stage scenario which refers to the lifetime of the product is being described, the indication of the RSL (according to ISO 15686-1, -2, -7 and -8) is voluntary.

The RSL must refer to the declared technical and functional quality of the product. It must be established in line with all of the specific rules in the European product standards and must also take consideration of the ISO 15686-1, -2, -7 and -8 standards.

Where information is available for deriving the RSL from European product standards, such data has priority.

The assumptions on which determination of the reference service life is based and for which the reference service life exclusively applies are provided in section "LCA: Scenarios and additional technical information". If no RSL in accordance with ISO 15686 has been declared, the assumptions for the life time have to be described. Influences on ageing when applied in accordance with the rules of technology .

2.13 Extraordinary effects

Fire

Information on fire performance according to EN 13501 – 1 or established national standards. According to EN 13501 - the classification of building products is set to A1, A2, B, C, D, E and F; flaming droplets / particles is set to d0, d1 or d2, and the smoke density is set to s1, s2, or s3.

Water

Information on product performance including possible impacts on the environment following unforeseeable influence of water, e.g. flooding.

Mechanical destruction

If relevant: Information on product performance including possible impacts on the environment following unforeseeable mechanical destruction.

2.14 Re-use phase

The possibilities of re-use, recycling and energy recovery must be described.

2.15 Disposal

The possible disposal channels must be indicated. The waste code in accordance with the European Waste Index must be indicated.

2.16 Further information

Optional details, indication of reference source for additional information, e.g. homepage, reference source for safety data sheet.

3. LCA: Calculation rules

3.1 Declared Unit

The declared unit, the mass reference and the conversion factor to 1 kg must be indicated in the appropriate table as declared. If averages are declared across various products, the average breakdown must be explained

The declared unit for loading dock or their components is 1 piece.

All used materials and coatings must be specified with a mass reference (kg/pc) for the single components (load house, dock leveler, dock shelter, rubber buffer, overhead sectional door, control systems, assistance systems) or/and the entire system (loading dock).

To be filled in for each component.

Name	Value	Unit
Declared unit (component to be specified)		Piece
Conversion factor to 1 kg		

3.2 System boundary

Type of the EPD: choose as appropriate: cradle to gate, cradle to gate - with options, cradle to grave]. The modules considered in the Life Cycle Assessment as per "System limits" outlined in section 5.5. of the PCR, Part A: "Calculation Rules for the Life Cycle Assessment and Requirements on the Background Report" must be described in brief. It should be apparent as to what processes are considered in what modules.

3.3 Estimates and assumptions

Key assumptions and estimates for interpretation of the Life Cycle Assessment should be referred to here provided that they are not dealt with in other sections of 3 "LCA: Calculation rules".

3.4 Cut-off criteria

The use of cut-off criteria as per the PCR, Part A: "Calculation Rules for the Life Cycle Assessment and Requirements on the Background Report" must be documented here.

3.5 Background data

The sources for background data used must be provided.

3.6 Data quality

An estimate should be made as regards data quality (Foreground and Background data), whereby the age of background data used must be indicated.

3.7 Period under review

The period under review and ensuing averages must be documented.

3.8 Allocation

The allocations of relevance for calculation (appropriation of expenses across various products) must be indicated, at least:

- Allocation in the use of recycled and/or secondary raw materials

- Allocation of energy, auxiliary and operating materials used for individual products in a factory
- Credits from recycling or energy recovery of packaging materials and production waste
- Credits from recycling or energy recovery from the end of life of the product

whereby reference must be made to the modules in which the allocations are performed.

3.9 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to /EN 15804/ and the building context, respectively the product-specific characteristics of performance, are taken into account. The used background database has to be mentioned.

4. LCA: Scenarios and additional technical information

The following information is necessary for the declared modules and optional for non-declared modules.

Modules for which no information is declared can be deleted; additional information can also be listed if necessary.]

The following technical information is a basis for the declared modules or can be used for developing specific scenarios in the context of a building assessment if modules are not declared (MND).

Name	Value	Unit

5. LCA: Results

In Table 1 "Description of the system boundary", all declared modules shall be indicated with an "X"; all modules that are not declared shall be indicated with "MND". In the following tables 2, 3 and 4, columns may be deleted for modules that are not declared. Indicator values should be declared with three valid digits (eventually exponential form (e.g. 1,23E-5 = 0,000123). A uniform format should be used for all values of one indicator. If several modules are not declared and therefore have been deleted from the table, the abbreviations for the indicators can be replaced by the complete names, while the readability and clear arrangement should be preserved; the legends can then be deleted.

If no reference service life is declared (see chapter 2.13 "Reference Service Life"), the LCA results of the modules B1-B2 and B6-B7 must refer to a period of one year. This must be indicated as an explanatory text in Chapter 5, "LCA: Results". Also in this case, the calculation formula for the total life cycle results is to be specified.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE NOT DECLARED)

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT: declared unit and product

Parameter	Parameter	Unit
GWP	Global warming potential	[kg CO ₂ -Eq.]
ODP	Depletion potential of the stratospheric ozone layer	[kg CFC11-Eq.]
AP	Acidification potential of land and water	[kg SO ₂ -Eq.]
EP	Eutrophication potential	[kg (PO ₄) ⁻³ -Eq.]
POCP	Formation potential of tropospheric ozone photochemical oxidants	[kg ethene-Eq.]
ADPE	Abiotic depletion potential for non-fossil resources	[kg Sb-Eq.]
ADPF	Abiotic depletion potential for fossil resources	[MJ]

Caption: GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources

RESULTS OF THE LCA - RESOURCE USE: declared unit and product

Parameter	Parameter	Unit
PERE	Renewable primary energy as energy carrier	[MJ]
PERM	Renewable primary energy resources as material utilization	[MJ]
PERT	Total use of renewable primary energy resources	[MJ]
PENRE	Non-renewable primary energy as energy carrier	[MJ]
PENRM	Non-renewable primary energy as material utilization	[MJ]
PENRT	Total use of non-renewable primary energy resources	[MJ]
SM	Use of secondary material	[kg]
RSF	Use of renewable secondary fuels	[MJ]
NRSF	Use of non-renewable secondary fuels	[MJ]
FW	Use of net fresh water	[m ³]

Caption: PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – OUTPUT FLOWS AND WASTE CATEGORIES: declared unit and product

Parameter	Parameter	Unit
HWD	Hazardous waste disposed	[kg]
NHWD	Non-hazardous waste disposed	[kg]
RWD	Radioactive waste disposed	[kg]
CRU	Components for re-use	[kg]
MFR	Materials for recycling	[kg]
MER	Materials for energy recovery	[kg]
EEE	Exported electrical energy	[MJ]
EET	Exported thermal energy	[MJ]

Caption: HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EEE = Exported thermal energy

6. LCA: Interpretation

To facilitate comprehension of the Life Cycle Assessment, both the aggregate indicators of the Life Cycle Inventory Analysis (LCIA) and the estimated impact outlined in section 5 “LCA results” must be interpreted in a dominance analysis.

This interpretation must also include a description of the time frame and/or variance of the LCIA results if

the EPD is valid for several products. An illustration of the results with figures is recommended, e.g. for the dominance analysis, the distribution of impacts across the modules, the CO₂-balance, etc. as appropriate for a reader's understanding of the environmental profile of the declared product.

7. Requisite evidence

As a general rule, all statements must be documented with measured data (presented by the corresponding test certificates). In the case of non-verifiable substances, the limit of detection must be included in the declaration. Interpreting statements such as “... free of ...” or “... are entirely harmless ...” are not permissible.

If relevant to the scope of the declared product, or due to the material composition derivable, it is recommended to provide adequate evidence. The methods of evidence and the test conditions are to be indicated. If evidence are not provided the reasons are to be indicated in the EPD.

8. References

The literature referred to in the Environmental Product Declaration must be quoted in full from the following sources. Standards and standards relating to evidence and/or technical features already fully quoted in the EPD do not need to be listed here. Part B of the PCR document on which they are based must be referred to.

Institut Bauen und Umwelt

Institut Bauen und Umwelt e.V., Berlin (pub.):
Generation of Environmental Product Declarations (EPDs);
www.ibu-epd.de

ISO 14025

DIN EN ISO 14025:2011-10: Environmental labels and declarations — Type III environmental declarations — Principles and procedures

EN 15804

EN 15804:2012-04+A1 2013: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products

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Additional contents for the transmission of the EPD data set to the ÖKOBAUDAT system

A: Technology description and included processes

Description of the manufacturing process and specification of the processes and materials used.